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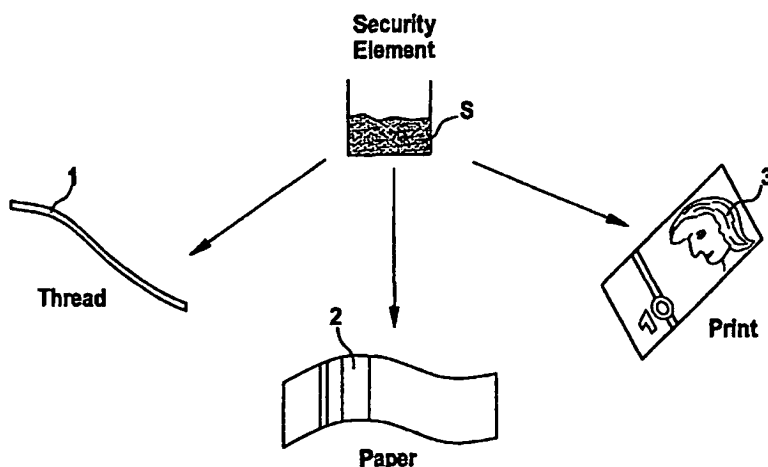
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- (71) Applicant (for all designated States except US): **SICPA HOLDING S.A.** [CH/CH]; Avenue de Florissant 41, CH-1008 Prilly (CH).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **BLEIKOLM, Anton** [CH/CH]; Chemin de la Crausaz 12, CH-1024 Ecublens (CH). **DEGOTT, Pierre** [FR/CH]; Chemin des Falaises 15, CH-1023 Crissier (CH). **DESPLAND, Claude-Alain** [CH/CH]; Avenue Gratta-Paille 7, CH-1018 Lausanne (CH). **MÜLLER, Edgar** [CH/CH]; Rue P.-A. de Faucigny 7, CH-1700 Fribourg (CH).
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(54) Title: SECURITY DOCUMENT, METHOD FOR PRODUCING A SECURITY DOCUMENT AND THE USE OF A SECURITY ELEMENT



(57) Abstract: Security document, such as a banknote, a value paper, an identification document, an access card, a security label or packaging, comprising an imprint-able substrate, chosen from the group of papers, cardboards, textiles and polymer sheets, as a first constituting part, and at least a second constituting part, chosen from the group of printing inks, security threads, windows, fibers, planchettes, foils, and decals, wherein a same security element is contained at least a first time in or on one of its constituting parts, and at least a second time in or on another of its constituting parts. Method for producing a security document, characterized in that a same security element is applied at least a first time in a first step to one constituting part of said document, and at least a second

time in a second step to another constituting part of said document.



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